Guidelines for Food Hygiene on Board Ships flying the German Flag (Food Hygiene Guidelines)





Issue 2/2019

Imprint

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Guidelines for Food Hygiene on Board Ships Flying the German Flag (Food Hygiene Guidelines)



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WHO - Five keys to safer food WHO - How to Handwash? Checklist Familiarization Checklist HACCP

Legend



Important note

 (\mathbf{i})

Information or instruction necessary



Documentation necessary



Verification necessary

1. General Information

1.1 Introduction

These guidelines serve as an orientation for the relevant rules and standards in the field of food hygiene. They offer a basis for the training and instruction of galley and catering staff on board seagoing ships flying the German flag.





The present guidelines are a recommendation for the implementation of the applicable food hygiene regulations. It is expressly pointed out that the complete contents of the corresponding laws and regulations are always relevant.

1.2 Basic Information and Definitions

Legal Provisions

- Regulation of the European Parliament and Council on food safety (Regulation (EC) No. 178/2002)
- Regulation of the European Parliament and Council on food hygiene (Regulation (EC) No. 852/2004)
- Maritime Labour Act (SeeArbG Seearbeitsgesetz)
- Infection Protection Act (IfSG Infektionsschutzgesetz)
- Food Hygiene Ordinance (LMHV Lebensmittelhygiene-Verordnung)
- Drinking Water Ordinance (TrinkwV Trinkwasserverordnung)

Supplementary Information

- DIN 10503 Food Hygiene (Definitions, HACCP-concept)
- DIN 10508 Food Hygiene temperature requirements for foodstuff
- DIN 10514 Food Hygiene hygiene training
- DIN 10516 Food Hygiene cleaning and disinfection
- DIN 10523 Food Hygiene pest control in the food area
- DIN 10524 Food Hygiene work wear in food business
- DIN EN ISO 15748-1 Potable water supply on ships and marine structures

Definitions and Abbreviations

Food enterprises =	are enterprises, regardless of their profit aims and public or private nature, with activities related to the production, processing and distribution of food.
Food enterpriser =	is the natural or legal person who is responsible for compliance to standards of food legislation of the food enterprises under his control.
Food =	are all substances or produce which are designated or can be expected after careful discretion to be con- sumed by humans in a processed, partly processed or an unprocessed condition.
Food hygiene =	means the measures and conditions necessary to control hazards and to ensure fitness for human con- sumption of a foodstuff taking into account its intended use.
Perishable foods =	are such foods that without sufficient cooling perish in a short period of time and can become a health hazard for the consumer.
Storage temperature (L) =	is the air temperature in which food should be stored.
Product temperature (P) =	is the temperature at all points within the produce.
Drinking water =	is all water on board, which is especially intended for drinking, for the preparation of food and beverages and for personal care and cleaning. Drinking water must comply with the qualitative requirements of the Drinking Water Ordinance (TrinkwV).

1.3 General Responsibilities of the Shipowner

The shipowner has to ensure that

- the drinking water, the water supply system and its operation are in accordance with the judicial drinking water regulations in force, and
- the provisions are in accordance with the judicial food regulations in force and that the galley and catering staff is appropriately familiarized with the standards in force.

In addition, the shipowner has to ensure that the galley and catering staff is instructed on the work bans and responsibilities of §§ 42, 43 of the Law on Protection against Infection when commencing duties on board and subsequently every 2 years. These instructions are to be documented in the logbook.

1.4 The Master's Responsibilities

The master or a person designated by him has to ensure that inspections of

- 1. the drinking water and food supplies,
- 2. all rooms and equipment items intended for storage of provisions and drinking water, and
- 3. the galleys and other food preparation and catering equipment

are conducted at least monthly and documented in the ship's logbook.





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1.5 Work Bans and Prohibitions of Employment

Persons who

- 1. are infected or are suspected of being infected with typhoid fever (typhus), paratyphoid (paratyphus), cholera, shigella dysentery, salmonellosis, and other infectious gastroenteritis or hepatitis virus A or E infections,
- 2. have an infected wound or a different kind of skin disease, where the pathogenic organisms could be transferred via food,
- 3. excrete any of the pathogenic organisms shigella, salmonella, enterohaemorrhagic escherichia coli or cholera vibrios

may not work or be employed

- 1. in galleys, mess rooms and pantries on board ships when serving / catering for crew members and other persons on board
- 2. in the production, handling or distribution of the following foods if they might be in contact with them:
 - Meat, poultry and its products
 - Milk and dairy-based products
 - Fish, crayfish and molluscs and their products
 - Egg products
 - Food for infants and young children
 - Ice cream and semi-finished ice creams
 - Bakery products with a filling or coating which is not thoroughly baked or heated through
 - Gourmet salads, raw salads and potato salads, marinades, mayonnaise, other emulsified dressings, baker's yeast

1.6 The Crew Members' Reporting Duties acc. to the Infection Protection Act (IfSG)

If a crew member working as a member of the galley or catering staff experiences an occurrence of any of the diseases listed in no. 1.5, he or she is obligated to immediately report this to the shipowner and the master.

1.7 The Shipowner's and the Master's Responsibilities acc. to the Infection Protection Act (IfSG)

If evidence or facts become known to the shipowner or the master that give cause for a work ban based on **no. 1.5**, any actions needed to prevent a transmission/spread of the pathogenic organisms have to be taken.

1.8 General Standards for Drinking Water

The condition of drinking water has to be such that its consumption or use does not lead to a damage of human health especially by pathogenic organisms. It has to be pure and fit for human consumption. These requirements are deemed to be met if the water preparation and water distribution are done following at least the generally accepted codes of practice and standards of §§ 5 to 7a of the Drinking Water Ordinance.

When adding treatment substances and using disinfection procedures, the list of approved treatment substances and disinfection procedures of the German Federal Environment Agency (UBA) is to be followed.

(<u>http://www.umweltbundesamt.de/was-</u> <u>ser/themen/trinkwasser/trinkwasseraufbereitung-</u> <u>stoffliste.htm</u>)



According to § 3 of the SeeUnterkunftsV, the shipowner has to ensure that the facilities for drinking water supply comply with the relevant state of the art. Decisive for this is, among others, the standard DIN EN ISO 15748-1 (Potable water supply on ships and marine structures). Among other things, this includes regulations for the annual microbiological¹ examination of the drinking water on board.

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Legionella

Legionella are bacteria that are usually transmitted through atomised water. In general, an absorption of the pathogens via the mouth or over the skin does not lead to any health impairment. Only the intake of bacteria-containing water as an aerosol via the respiratory tract may lead to infection. A possible source of infection in the galley area would be, for example, the use of hand showers for cleaning dishes and kitchen utensils.

To prevent endangerment by legionella, the drinking water on board should be regularly tested for Legionella. If the technical measures value taken from the Drinking Water Ordinance (100 CFU²/100 ml) are exceeded, the measures required by the generally accepted rules of technology to protect the health of the crew members must be carried out (e.g. control of water heating (at least 60 °C), flushing plan for the water piping system and further investigations).



The Drinking Water Ordinance (TrinkwV) contains further regulations regarding Legionella investigations in drinking water heating systems.

¹ Scope of examination: Escherichia coli (E. coli), enterococci, coliform bacteria, colony count 22 ° C, colony count 36 ° C, Pseudomonas aeruginosa

² Colony forming units of the Legionella (CFU)

1.9 HACCP (Hazard Analysis and Critical Control Points)

Article 5 of the Directive (EC) No. 852/2004 obliges the food enterpriser (shipowner) to establish, execute and sustain a persistent procedure based on the HACCP principles of hazard analysis and determination of critical points in the course of food processing (see Annex).

No.	Description of the principles and examples
1	Detection of hazards that could arise from the food throughout the whole process from purchasing to serving (hazard analysis) Listing of all potential biological, chemical or physical hazards
2	Determining the critical control points (CCP) making a check necessary to avoid a haz- ard to the consumer. Possible CCP's: CCP1 goods receipt CCP2 storage and cooling temperature of the food CCP3 heating and keeping the food warm CCP4 cleaning and disinfecting the galleys, pantries, mess rooms and provision rooms
3	 Specification of the limit values of the determined CCP's: CCP1 maintaining the cold chain, no contamination, proper packaging and smell, valid best before date and use-by date CCP2 required cooling temperature, best before date, use-by date CCP3 a serving temperature of hot dishes of at least 65°C, a core temperature for frying meat dishes (roasts) of 70° for at least 10 minutes or 80° for at least 3 minutes CCP4 hygienic work environment in galleys, pantries, mess rooms and provision rooms
4	 Specification and implementation of methods of monitoring the CCP's: CCP1 incoming goods inspection at takeover CCP2 daily checks of the cooling temperatures as well as before the processing of the food, checking the best before date and use-by date on a regular basis CCP3 Verification of the required core temperature during cooking or cutting a test slice, checking the serving temperature of the dishes CCP4 daily cleaning of the galley, pantry and mess rooms, weekly cleaning of the provision rooms, weekly check for pest infestation
5	 Defining corrective actions in case the monitoring shows that a critical control point is not under control: CCP1 rejection of the goods or immediate consumption if cooling temperatures were not kept during delivery CCP2 correction of the cooling temperature, immediate consumption, elimination of the food CCP3 reheating or continued heating CCP4 post-cleaning or disinfecting
6	Preparation of documents and records of actions taken under the HACCP concept, such as: CCP1 goods receipt log CCP2 measurement protocol and inventory list CCP3 instructions on heating and serving temperature CCP4 cleaning and disinfection schedule
7	 Establish a review process to determine whether the measures established to monitor critical control points are efficient and appropriate. Verification within the scope of the checks in accordance with § 98 of the Maritime Labour Act

2. Instruction on Food Hygiene Issues

The shipowner has to ensure that crew members handling food are monitored appropriately during their activity and instructed and familiarized in food hygiene issues.



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Appropriate intervals have to be chosen for instruction sessions and familiarizations. It is recommended to conduct the first instruction session before commencement of duties on board and to repeat the instruction session after an appropriate amount of time, depending on the service time on board the ship. Records of the instructions have to be kept, documenting the date and the names of the instructed crew members.

On ships without a ship's cook, the crew member responsible for the preparation of the food shall be trained or instructed in the fields of food and personal hygiene in addition to handling and storing regulations on board.

2.1 Staff hygiene to avoid food-related infections

- Crew members working in an area where food is handled have to keep a high degree of personal cleanliness; they have to wear appropriate and clean work clothes and protective clothing where necessary (see DIN 10524 Food Hygiene work wear in food business).
- Before the start of work, each new work segment and after each visit to the toilet, hands have to be washed thoroughly with liquid soap under running warm water (see annex).



- > The drying of the hands has to be done with disposable paper towels.
- > Before starting work any rings, watches, wristbands have to be removed.
- > The hair has to be covered during galley work.
- Injuries on hands and arms have to be properly taken care of and covered with a waterproof material (and an appropriate glove might have to be worn).
- > Food may not be coughed or sneezed on.
- > Smoking is prohibited in food areas.



2.2 Food storage

Food has to be stored in such a way that harmful spoilage is avoided and a protection against contamination is ensured.



General information

- Perishable foods have to be consumed promptly after the packaging has been opened or removed, including the remains from opened tinned food.
- To avoid germs spreading from raw meat or fish produce onto those that are ready-for-use, they have to be covered and stored separately from each other.
- Food should preferably not be stored in opened packaging, but should be filled into clean, closed containers.
- The cooling requirements, the best before dates and use-by dates on the food grade packaging have to be observed.
- > Food is only to be removed from the refrigerator just before its processing or consumption.

Best Before Date (BBD): The BBD is neither a use-by date nor a date of expiry. It is determined by the manufacturer, and states up to when a food, given proper care and storage is provided, will keep its product features. After the expiry of a product's best before date, it needs to be assessed whether it is still consumable or not. If a change in colour, texture, smell or taste can be detected, the product should be disposed of.

Use-By Date (UBD): The UBD states up to which point of time food must have been used. After the expiry of the UBD, the product should not be consumed anymore.





Temperature requirements and recommendations for food

Temperature tracking and compliance with specific temperatures play a critical role in controlling the unwanted multiplication of microorganisms when producing, handling, transporting, storing and distributing food.

Subject to no further conflicting requirements, perishable food should be stored at temperatures not exceeding 7 °C.

The cooling temperatures given in the table below include the most important temperature requirements. Some of the requirements are based on legal regulations while others are a guidance. Full particulars on this can be found in the standard DIN 10508.

Food	Type of Temperature	Temperature °C
frozen food	product temperature	-18
ice cream	product temperature	-18
Dairy products (butter, cream cheese, soft cheese, cut cheese, inter alia)	product temperature	+10
meat, fresh	product temperature	+7
poultry, fresh	product temperature	+4
Mince (minced meat), fresh	product temperature	+2
fishing products, fresh	storage temperature	Temperature approaching that of melting ice
fishing products, processed	storage temperature	+7
chicken eggs (from 18th day after the laying date)	storage temperature	+5 to +8
Other perishable food (e.g. bakery products with a filling or coating which is not thoroughly heated through, fresh cut salads, gourmet sal- ads)	storage temperature/ product temperature	+7

2.3 Handling of food

At all stages of delivery, storage, processing and servicing, food is to be protected from contamination making it unsuitable for human consumption or harmful.

Receipt of Goods

It has to be ensured that food is only accepted at delivery on board the ship if it is evidently in perfect condition and suitable for human consumption.

- The sound condition of the transport boxes and cardboard containers as well as the condition of the cans are to be checked (Damaged cans and jars must be rejected).
- It has to be checked whether the required temperatures have been kept during the delivery. (The goods should be rejected if the temperatures have been exceeded for longer periods of time).
- The freshness of the food and potential discolouration are to be checked visually. This also includes the testing for pest infestation.
- It is necessary to check that meat and fish products have been effectively separated from other foods, such as fruit and vegetables.



Handling of food

- > Fresh food has to be thoroughly cleaned before being processed.
- Raw meat and raw fish are to be prepared separately from vegetables, fruit and herbs. Different galley utensils such as different coloured chopping boards³ with smooth surface are to be used for this purpose. These are to be thoroughly cleaned before they can be used for other food.



³ e.g.: ● green = salad and fruits, ● orange = vegetables, ● yellow = poultry, ● blue = fish raw,
● red = meat raw, ○ white = baked goods / dairy products

- > Unwashed food must not get in contact with cleaned food.
- Direct contact of the hands with ready-to-eat dishes is to be avoided; for this purpose, cutlery and galley utensils are to be used.
- Food has to always be washed and cooked with drinking water to ensure that the food is not contaminated.
- If food is to be stored or served cool, it has to be cooled down to a safe temperature (at a maximum of 7 °C) that will not give rise to any health risk as soon as possible after heating or, if no heating is required, after its processing has been completed.

Heating food and keeping it warm

- > Food has to be sufficiently heated to a temperature of at least 70-80 °C.
- Hot ready-to-eat perishable food has to be kept warm at a minimum product temperature of 65 °C.
- Hot ready-to-eat dishes are to be cooled down to a maximum of 7 °C, preferably within 2 hours to avoid bacterial growth.
- > Heated dishes have to be cooled down in flat containers, if possible.



Defrosting of food

- > Frozen food is best thawed in the refrigerator.
- Never leave thawed foods in its own liquid.
- > Frozen goods should be consumed immediately after thawing.
- > Do not refreeze defrosted food.

2.4 Hygiene at the work place

Cleaning and disinfection

- The galley rooms and their service areas are to be kept clean. The extent and specific details of the cleaning and disinfection should be documented in a corresponding plan.
- Galleys, pantries and mess rooms are to be cleaned thoroughly at least once a day after all work is done.
- After the cleaning work has been executed, disinfection measures are to be taken where a high germ load is likely.
- > Frequent cleaning in between scheduled cleaning improves the hygiene of the galley.
- If possible, use different coloured cleaning cloths⁴ for different areas of application.
- > Cleaning and disinfection agents must not be stored in areas where food is handled.
- > When handling food, disposable kitchen towels instead of dishcloths are to be used.
- > If dish cloths are used, they are preferably to be changed daily and thoroughly washed.
- Knives and worktops are to be properly cleaned with hot water and washing-up liquid after use and dried.
- Chopping boards are to be cleaned in the dishwasher, as far as possible, at the end of the work
 or to be washed off or brushed off in hot water with washing-up liquid.
- The surface of a chopping block has to be sanded off regularly, at the latest when the surface displays dents and notches.
- If possible, the dishes and galley utensils should be cleaned in the dishwasher. This has the advantage of washing at a temperature of 60-70 °C and therefore offers better hygienic cleaning of the dishes.
- If the dishes are washed by hand, they should not soak for long, since warm water is an ideal breeding ground for bacteria.



⁴ e.g.: • red = toilets and floors, • yellow = other facilities and equipment in the sanitary area,

• green = furnishings and equipment in galleys,



blue = furnishings and equipment in useable areas/provision rooms,

Food waste

- Food waste and other garbage are to be stored in closable bins that are easy to clean and disinfect as necessary.
- The garbage cans in galley, pantry and mess room are to be emptied and cleaned thoroughly every day.
- The provisions of Annex V of the MARPOL Convention concerning the storage and disposal of food waste are to be observed.



Pest control

- The most important preventive action in avoiding a pest infestation is the observation of general tidiness and cleanliness.
- Preventive actions are aimed at removing the food sources and eliminating hidden places for potential pest infestation.
- > Galley and storage rooms are to be kept clear of insect infestation and other vermin.
- As a precaution, food, as well as all rooms and pieces of equipment for storing and handling food, are to be checked for pest infestation on a regular basis.
- If a pest infestation is detected, the pest has to be removed using adequate methods (see DIN 10523 Food Hygiene pest control in the food area).

ANNEX



Five keys to safer food

Keep clean

Wash your hands before handling food and often during food preparation

- Wash and sanitize all surfaces and equipment used for food preparation Protect kitchen areas and food from insects, pests and other animals

Why?

While most microorganisms do not cause disease, dangerous microorganisms are widely found in soil, water, animals widely found in soil, water, animals and people. These microorganisms are carried on hands, wiping cloths and utensils, especially cutting boards and the slightest contact can transfer them to food and cause foodborne diseases.



Separate raw and cooked

- Separate raw meat, poultry and seafood from other foods Use separate equipment and utensils such as knives and cutting boards for
 - Store food in containers to avoid contact between raw and prepared foods

Why? Raw food, especially meat, poultry and New Tood, especially meat, poutry and seafood, and their juices, can contain dangerous microorganisms which may be transferred onto other foods during food preparation and storage.



Cook thoroughly

 Cook food thoroughly, especially meat, poultry, eggs and seafood Bring foods like soups and stews to boiling to make sure that they have reached 70°C. For meat and poultry, make sure that juices are dear, not pink. Ideally,

- use a thermometer
- Reheat cooked food thoroughly

Why?

Proper cooking kills almost all dangerous Proper cooking fulls aimost all dangerous microorganisms. Studies have shown that cooking food to a temperature of 70°C can help ensure it is safe for consumption. Foods that require special attention include minced meats, rolled roasts, large joints of meat and whole poultry.



Why?

Microorganisms can multiply very quickly if food is stored at room temperature. By holding at tempera-tures below 5°C or above 60°C, the tures below 5 C or above ou C, the growth of microorganisms is slowed down or stopped. Some dangerous microorganisms still grow below 5°C.



Food Safety World Health Organization

(CB)

Keep food at safe temperatures

Do not leave cooked food at room temperature for more than 2 hours Refrigerate promptly all cooked and perishable food (preferably below 5°C)

- ✓ Keep cooked food piping hot (more than 60°C) prior to serving
- Do not store food too long even in the refrigerator
- Do not thaw frozen food at room temperature

Use safe water or treat it to make it safe

Do not use food beyond its expiry date

Choose foods processed for safety, such as pasteurized milk

Wash fruits and vegetables, especially if eaten raw

Select fresh and wholesome foods

Use safe water and raw materials

Why?

Raw materials, including water and ice, may be contaminated with dangerous microorganisms and chemicals. Toxic chemicals may be formed in damaged and mouldy foods. Care in selection of raw materials and simple measures such as washing and peeling may reduce the risk.

Knowledge = Prevention

How to Handwash?

WASH HANDS WHEN VISIBLY SOILED! OTHERWISE, USE HANDRUB

Duration of the entire procedure: 40-60 seconds

1



Wet hands with water;



Right palm over left dorsum with interlaced fingers and vice versa;



Rotational rubbing of left thumb clasped in right palm and vice versa;



Dry hands thoroughly with a single use towel;



Apply enough soap to cover all hand surfaces;



Palm to palm with fingers interlaced;



Rotational rubbing, backwards and forwards with clasped fingers of right hand in left palm and vice versa;



Use towel to turn off faucet;



Rub hands palm to palm;



Backs of fingers to opposing palms with fingers interlocked;



Rinse hands with water;



Your hands are now safe.



A World Alliance for Safer Health Care

SAVE LIVES Clean Your Hands

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May 2009

Checklist Familiarization

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Food Hygiene



CHECK Never smoke when

handling or near foodstuffs. Keep your hair covered. Jewellery / watches should not be worn.



Food Hygiene



СНЕСК

Never allow workmen in dirty clothing in the galley.





CHECK

Always wash your hands after a toilet call.





СНЕСК

Always wear clean clothing and maintain clean working surfaces.





Keep fly screens in place to prevent flies and insects entering via open galley windows.





СНЕСК

Use colour coded carving boards to prevent cross contamination of food.











СНЕСК

Segregate refuse types and bag. Empty refuse bins regularly before they overflow. Recycle where possible.



Sources & Pictures: taken from a series of Steamship Mutual Loss Prevention Posters which have been provided by the Loss Prevention Department of the Steamship Insurance Management Series Ltd. https://www.steamshipmutual.com/loss-prevention

Checklist Familiarization

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СНЕСК Never leave plastic

containers on or

near a hot stove.

Personal Safety



СНЕСК

Always concentrate when using sharp instruments / equipment.





СНЕСК

Always use care when washing sharp implements or glass items





СНЕСК

shoes, clean up all spilled oils, fats & other substances or chemicals immediatley.









СНЕСК

First switch off power, always use an appropriate extinguisher or fire blanket subject to fire types.



СНЕСК

Always check and ensure electrical appliances have good and safe electrical leads.





Never leave loose garments or drying cloths close to a hot stove or any sources of heat.



Sources & Pictures: taken from a series of Steamship Mutual Loss Prevention Posters which have been provided by the Loss Prevention Department of the Steamship Insurance Management Series Ltd. https://www.steamshipmutual.com/loss-prevention

Fire Safety









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HACCP

Hazard Analysis and Critical Control Point

Self-responsible monitoring of food hygiene

Conducting a hazard analysis and a determination of critical control points. General limits min. / max. and a monitoring system are defined. Definition of corrective actions when critical values become apparent. Documenting figures and measures. Reviewing the complete system and adjusting as necessary.



	Taking provisions (receipt)	Storage	Preparation	Hygiene
0	 Microorganisms, mould 	 Microorganisms, mould 	 Microorganisms, mould 	 Microorganisms, mould
Hazards from	Parasites	Parasites	Parasites	Parasites
food Identification of	Foreign bodies hair, broken glass / parts	Foreign bodies hair, broken glass / parts	Foreign bodies hair, broken glass / parts	Foreign bodies hair, broken glass / parts
hazards that can arise from food dur-	Temperature failure cooling supply chain	Temperature failure cooling supply chain	Temperature failure cooling supply chain	Temperature failure cooling supply chain
ing the entire pro- cess from purchas-	 Expiry date (best before, use-by) 	 Expiry date (best before, use-by) 	 Expiry date (best before, use-by) 	 Expiry date (best before, use-by)
ing to serving (hazard analysis)	Pollution chemical	Pollution chemical	D Pollution <i>chemical</i>	D Pollution <i>chemical</i>
	Pollution sensory	Pollution sensory	Pollution sensory	Pollution sensory
Hazards	Contamination	Contamination	Contamination	Pesticide residues
biological chemical	Others (define):	Others (define):	Drinking water hy- giene	Personal hygieneProduct hygiene
physical			Others (define):	Garbage disposal
				Others (define):
0	Delivery (Taking pro- visions on board)	Storage reefer (vege- table) room	Foods	Critical areas
CCP - Critical	,	,	Heating	Galleys
Control Point	Others (define):	Storage deep-freeze room	Keeping warm	Pantries
Determination of		□ Storage dry provi-	Serving	Mess rooms
critical control points		sions store	Others (define):	Provisions stores
(possibility for con-		Storage galley / pan-		Garbage rooms
trol to recognize a		try		Others (define):
hazard)		Others (define):		
€	Cooling supply chain maintained (see table	 Cooling temperature Rest before data 	□ Serving temperature hot dishes ≥65°C	Work environment & preparation area
CCP limiting per-	'cooling temperature')	Best before date	Core temperature	□ Hygienic
missible values	Protection:	Use-by date	roasts (meat)	Free of oil & grease
Determination of	Biological contami- nation	Others (define):	≥70°C for 10min, or ≥80°C for 3min	No pests (infestation)
limiting values for the defined CCP's	Pests / parasites		 Others (define): 	□ No mould
as a level requiring	Chemical contamina-			Others (define):
actions (min. or	tion			
max. values or other suitable ID	Appropriate safe packaging			
tag)	Packaging undam- aged			
	 Best before and use- by date (expiry) 			
	 Others (define): 			

Checklist HACCP

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	Taking provisions (receipt)	Storage	Preparation	Hygiene
Monitoring Definition and im- plementation of measures to moni- tor CCP's (Determine meth-	 Inspection of goods upon receipt (Check during taking provi- sion on board / in- coming goods) Others (define): 	 Check & record temperatures of cool provisions stores (daily) Temperature check prior preparation Check best before date 	 Testing the food core temperature during cooking Check by cutting a sample Monitor temperature: after cooking is com- 	 Daily cleaning Galley / pantry Mess rooms Cooling / provisions stores Weekly cleaning Galley / pantry
ods, frequency, in- terval, monitoring system)		 Check expiry date / use-by date Others (define): 	pleted (sending out food)Monitor temperature: at the point of serving	 Mess rooms Cooling / provisions stores Monthly cleaning Galley / pantry Mess rooms
			Others (define):	 Cooling / provisions stores Check for pest infestation Others (define):
B Measurers & actions Determination of corrective action as consequence of the CCP monitoring (vi- olating limits)	 Refuse receipt (rejection of the goods) Immediate consumption Others (define): 	 Correction of cooling temperature settings Immediate consumption Others (define): 	 Reheat the food / continue heating Technical measures Organizational measures Familiarization & instruction Others (define): 	 Post-cleaning Adjusting methods Cleaning & disinfection product adjustment. Adjusting personal hygiene Others (define):
Documentation Preparation of doc- uments & records of HACCP measures	 Receipt log (accepting goods) Others (define): 	 Measurement records and inventory list Others (define): 	 Instructions / record keeping for heating and serving temperatures Others (define): 	 Cleaning & disinfection plan Others (define):
Review process - evaluation of ef- fectiveness Review of defined measures for moni- toring CCP – effi- cient and suitable?	 Master's inspection, SeeArbG §98 Others (define): 	 Master's inspection, SeeArbG §98 Others (define): 	 Master's inspection, SeeArbG §98 Others (define): 	 Master's inspection, SeeArbG §98 Others (define):